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## **CLAIMS:**

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1. An inkjet recording element comprising a support having thereon a non-porous ink-receiving layer comprising a hydrophilic binder and particles of a synthetic, substantially amorphous aluminosilicate material in an amount of at least 5 weight percent and less than 30 weight percent, based on the solids weight of the ink-receiving layer, the synthetic, substantially amorphous aluminosilicate material having an average diameter, as primary particles, of 1 to 10 nm, wherein the synthetic, substantially amorphous aluminosilicate material exhibits an X-ray diffraction pattern that comprises weak peaks at about 2.2 and 3.3 Å.

- 2. The inkjet recording element of claim 1 wherein the hydrophilic binder comprises poly(vinyl alcohol).
- 3. The inkjet recording element of claim 1 wherein the inkjet recording element further comprises a base layer located between the inkreceiving layer and the support.
- 4. The inkjet recording element of claim 1 wherein the inkjet recording element further comprises an overcoat.
- 5. The inkjet recording element of claim 1 wherein the synthetic, substantially amorphous aluminosilicate particles are substantially in the form of hollow spheres.
  - 6. The inkjet recording element of claim 1 wherein the synthetic, substantially amorphous aluminosilicate material is a synthetic allophane with essentially no iron atoms.

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7. The inkjet recording element of claim 1 wherein the synthetic, substantially amorphous aluminosilicate material is a synthetic allophane having a positive charge.

8. The inkjet recording element of claim 1 wherein the synthetic, substantially amorphous particles comprise a polymeric aluminosilicate having the formula:

## Al<sub>x</sub>Si<sub>y</sub>O<sub>a</sub>(OH)<sub>b</sub>\*nH<sub>2</sub>O

where the ratio of x:y is between 0.5 and 4, a and b are selected such that the rule of charge neutrality is obeyed; and n is between 0 and 10.

- 9. The inkjet recording element of claim 7 wherein the synthetic, substantially amorphous aluminosilicate comprises organic groups.
- 15 10. The inkjet recording element of claim 7 wherein the synthetic, substantially amorphous aluminosilicate has the formula:

## Al<sub>x</sub>Si<sub>y</sub>O<sub>a</sub>(OII)<sub>b</sub>\*nII<sub>2</sub>O

where the ratio of x:y is between 1 and 3.6, and a and b are selected such that the rule of charge neutrality is obeyed; and n is between 0 and 10.

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- 11. The inkjet recording element of claim 1 wherein the average particle size of the synthetic, substantially amorphous particles is in the range from about 3 nm to about 6 nm.
- 25 12. The inkjet recording element of claim 1 wherein the synthetic, substantially amorphous aluminosilicate material is represented by the formula:

## Al<sub>x</sub>Si<sub>y</sub>O<sub>n</sub>(OH)<sub>b</sub> nH<sub>2</sub>O

where the ratio of x:y is between 1 and 3.6, and a and b are selected such that the rule of charge neutrality is obeyed; and n is between 0 and 10.

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13. The inkjet recording element of claim 1 wherein the inkreceiving layer comprises a binder in the amount of at least 80 weight percent based on total solids.

- 5 14. The inkjet recording element of claim 1 where the ratio of hydrophilic binder to the aluminosilicate particles is about from about 95:5 to about 70:30.
  - 15. An inkjet printing method, comprising the steps of:
- A) providing an inkjet printer that is responsive to digital data signals;
  - B) loading the inkjet printer with the inkjet recording element of Claim 1;
    - C) loading the inkjet printer with an inkjet ink; and
- D) printing on the inkjet recording element using the inkjet ink in response to the digital data signals.